



CHALLENGE 300-CR SYNTHETIC GENERATING COOLANT FOR PLASTIC & GLASS LENSES

CHALLENGE 300-CR is a synthetic formulation developed to optimize removal rate and surface finish in generating or edging processes involving plastic (CR39, high-index, polycarbonate) *and* glass ophthalmic lenses. This versatile usage produces significant cost savings. The product's exceptional heat transfer characteristics also ensure prolonged diamond life. 300-CR provides rapid settling and is compatible with all filtration systems.

Benefits:

- Versatile – for both plastic *and* glass lenses
- Better surface finishes
- Faster removal rates
- Problem-free filtration with all systems
- Extended diamond life
- Operator acceptance

Directions:

CHALLENGE 300-CR is designed for use at economical dilution ratios and is equally effective in hard and soft water. For optimum results, follow the dilution ratios listed below, making production specific adjustments as needed:

Coolant tanks with NO filtration	- 25:1
Large (>100g) coolant tanks with hydrocyclone filtration	- 30:1
Small coolant tanks (<100g) with hydrocyclone filtration	- 35:1

Maintaining dilution ratios with a hand-held refractometer is recommended. A pH meter is also useful. Develop production-specific scales by obtaining accurately measured samples of a properly diluted mixture that corresponds to use. Maintain a higher concentration for recirculating, filtered coolant systems.

Additional Information:

CHALLENGE products are available in 5-gallon pails and 55-gallon drums, F.O.B. Bethel, Connecticut, and also include: sawing fluids, suspension additives for lapping/polishing slurries, rinse/wet storage additives, and ultrasonic/megasonic detergents. Material Safety Data Sheets available upon request.

Manufactured by: Intersurface Dynamics, Inc.
21 Clarke Circle, PO Box 181, Bethel, CT 06801
Tel 203-778-9995 • Fax 203-778-4659 • Email admin@isurface.com
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